

Model: General

GP605 series

iR8500/7200/iR105 series

iR5000/6000 series

CLC1120 series

CLC5000 series

Ref. No. : FF-T01-F-000025-01

Date : December 18, 2001

Location: Cassette

Subject: Modification to the Procedure of Adjusting the Left/Right Image Margin in the Cassette

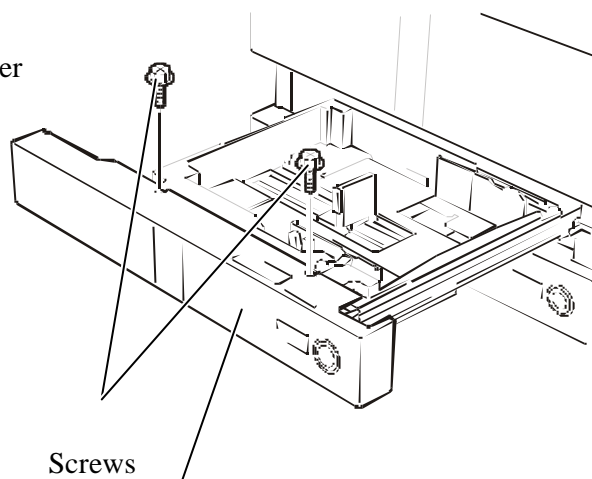
Reason: To improve productivity, the side registration adjustment screws (FB3-9358) in the cassette have been abolished. Accordingly, the procedure of adjusting the left/right image margin in the cassette is changed.

Detail: Conventionally, the side registration adjustment screws were used to adjust the left/right image margin. The adjustment procedure is changed as follows. (For the conventional adjustment procedure, refer to the Service Manual.)

1. Draw out the cassette.

Remove two screws from the cassette front cover and remove the cover.

<Note> The shape of the cassette front cover varies by the model.



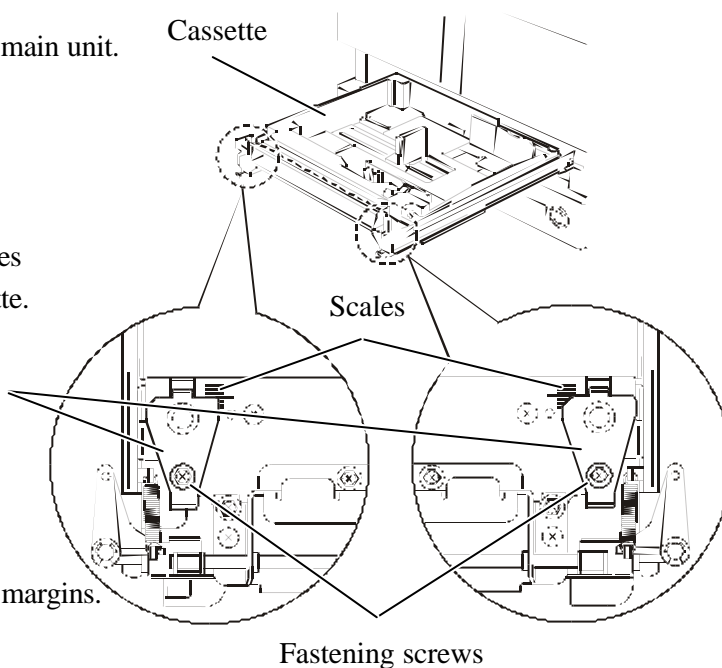
Screws

Cassette front cover

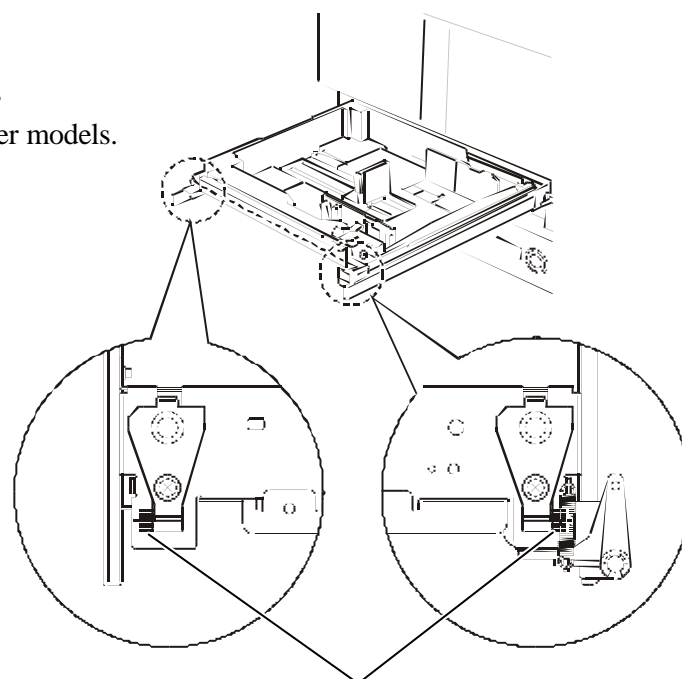
2. Lift the cassette to take it off from the main unit.

3. Loosen the fastening screws
on the side registration adjustment plates
on the left and right sides of the cassette.

4. Watch the scales and slide the side
registration adjustment plates to adjust margins.



<Note> The scales on iR5000/6000 series
are located at different positions from other models.



5. After adjustment, register “the paper width basic value” referring to the Service Manual.

Servicing Work:

Before adjusting the left/right image margin in the cassette, check for the presence of the side registration adjustment screws.

Service Parts:

No.	Description		Part number		Q'ty	Stock	Inter- change- ability	P.C.
1	Old	SCREW, REGISTRATION ADJUSTING	FB3-9358-000		1→0	F	↓ ↑	300
	New						↓ ↓	
2	Old	RETAINING RING (E-TYPE)	XD2-1100-322		2→0	F	↓ ↑	300
	New						↓ ↓	

Affected Machines:

The product serial number with which this change takes effect will not be announced.